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Título: Kalman Filtering Theory And Practice Using Matlab

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Precio: Desconocido

Editorial:

Año: 2008

Tema:

Edición: 3ª

Sinopsis

ISBN: 9780470173664

This book provides readers with a solid introduction to the theoretical and practical aspects of Kalman filtering. It has been updated with the latest developments in the implementation and application of Kalman filtering, including adaptations for nonlinear filtering, more robust smoothing methods, and developing applications in navigation. All software is provided in MATLAB, giving readers the opportunity to discover how the Kalman filter works in action and to consider the practical arithmetic needed to preserve the accuracy of results.