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**Título:** Design Of Biomedical Devices And Systems

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**Precio:** \$1739.00

**Editorial:**

**Año:** 2008

**Tema:**

**Edición:** 2ª

**Sinopsis**

**ISBN:** 9781420061796

The design and functional complexity of medical devices and systems has increased during the past half century, evolving from cardiac pacemakers to magnetic resonance imaging. Such life-saving advancements are monumentally advantageous, but with so much at stake, a step-by-step manual for biomedical engineers is essential. This second edition of a bestselling textbook utilizes a strong design perspective to provide designers with a thorough overview of the field, including topics related to databases, process analysis, and device improvement.