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**Título:** Design And Analysis Of Experiments Student Solutions Manual

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**Precio:** \$276.00

**Editorial:**

**Año:** 2005

**Tema:**

**Edición:** 6ª

**Sinopsis**

**ISBN:** 9780471733041

Douglas Montgomery arms readers with the most effective approach for learning how to design, conduct, and analyze experiments that optimize performance in products and processes. He shows how to use statistically designed experiments to obtain information for characterization and optimization of systems, improve manufacturing processes, and design and develop new processes and products. You will also learn how to evaluate material alternatives in product design, improve the field performance, reliability, and manufacturing aspects of products, and conduct experiments effectively and efficiently.