

Librería
Bonilla y Asociados
desde 1950



Título: Product And Process Design Principles: Synthesis, Analysis, And Evaluation

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Precio: \$2040.35

Editorial:

Año: 2003

Tema:

Edición: 2ª

Sinopsis

ISBN: 9780471216636

One of the most important objective in this text describes the strategies and approaches for the design of chemical processes. It covers economic (optimization) and environmental issues. The latest design strategies are described, most of which have been improved significantly with the advent of computers, mathematical programming methods, and artificial intelligence. Various methods are utilized to perform the extensive calculations and provide graphical results that are visualized easily, including the usage of computer programs for simulation and design optimization.