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Presenting a powerful yet easy-to-follow method, this book offers clear and practical guidance on applying Process Oriented Analysis (POA) to any type of manufacturing operation. It outlines the principles of POA and demonstrates the application of these concepts using actual case studies. The authors first introduce the diagrams and analytical tools used in POA to represent both the static structure and dynamic behavior of the system. They then demonstrate how to translate the diagram components into usable source code. Software for generating these types of diagrams is available for download from the Internet, along with a thorough tutorial that includes questions and interactive case studies.