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Assisting in the selection and understanding of a wide range of available machine configurations, this guide highlights 3 detailed case studies of the author's experience in the development of new automation machines and his attempts to bring them to market. The author studies cost justifying automation, patents, and intellectual property, as well costing examples based on real-world situations, examines system specifications and their impact on the design process, reviews traditional automation machine configurations, their strengths and weaknesses, and related case studies, discusses the types and ranges of available feeders and conveyors, and reviews types of actuators and their strengths and weaknesses.