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Since John Bosch edited and published the first version of this book in 1995, the world of manufacturing and coordinate measuring machines (CMMs) and coordinate measuring systems (CMSs) has changed considerably. However, the basic physics of the machines has not changed in essence but have become more deeply understood. Completely revised and updated to reflect the change that have taken place in the last sixteen years, Coordinate Measuring Machines and Systems, Second Edition covers the evolution of measurements and development of standards, the use of CMMs, probing systems, algorithms and filters, performance and financial evaluations, and accuracy.