

Librería
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Título: Cnc Programming Technics.

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Precio: \$810.00

Editorial:

Año: 2006

Tema:

Edición: 1^a

Sinopsis

ISBN: 9780831131852

Written by the author of the bestselling CNC Programming Handbook and the recent release Fanuc CNC Custom Macros, this practical and very useful resource covers several programming subjects, including how to program cams and tapered end mills, that are virtually impossible to find anywhere. Other, more common, subjects, such as cutter radius offset and thread milling are covered in great depth.